CIGARETTE SPECIFICATION

STOCKTON STREET
NO FRILLS LIGHTS KS MENTHOL SP /& Genco/& GPA
BRAND CODE-NAH1 (STD)/& AAH1/& MAH1

EFFECTIVE DATE: 07/09/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0 MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	57.0	MM	FIELD MENTHOL	:	.45 MG/CIGT	.40 - .50
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	32.000	MM				
TOTAL R.T.D.	:	4.90	IN. H2O	FRESH MENTHOL	:	.55 MG/CIGT	.50 - .60
DILUTION TARGET	:	20.0 +/- 5.0 %					

TIPPING PAPER : 64MM X 3200M WHT SGRNL EC-436 12-211-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABBH1 - 13.00% BASIC MENTHOL SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6500M 22CU/0.6% (KC 100% WOOD) 10-312-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057681511

REASON FOR CHANGE : STANDARD FILLER PACK OV CHANGED FROM 12.80% TO
: 13.00% TO REFLECT ACTUAL OV AVERAGES FOR THIS
: FILLER. WEIGHTS ADJUSTED ACCORDINGLY. IMPLEMENT
: CHANGE UPON DEPLETION OF CURRENT FILLER.OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 6/26/90

PRINTING DATE : 6/26/90
PRINTING TIME : 13:03:30

APPROVED BY: J E Bichutt

SUPERCEDES SPECIFICATION DATED: 5/07/90

Source: https://www.industrydocuments.ucsf.edu/docs/rjhm0004